45. The form of claim 43 wherein said depth-of-pull is sufficient to cause the removable piece to begin to seek home at a distance of more than about two-thirds of an inch.

46. The form of claim 43 wherein said depth-of-pull is sufficient to cause the removable piece to begin to seek home at a distance of more than about one-half of an inch.

47. The form of claim 43 wherein said depth-of-pull is sufficient to cause the removable piece to begin to seek home at a distance of more than about one-fourth of an inch.

48. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at least about 120 gauss at a distance of one inch.

49. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at least about 200 gauss at a distance of one inch.

50. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at least about 240 gauss at a distance of one inch.

51. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at most about 250 gauss at a distance of one inch.

52. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at least about 380 gauss at a distance of three-fourths inch.

53. The form of claim 43 wherein said magnetic assembly has a depth-of-pull of at least about 850 gauss at a distance of one-half inch.

54. The form of claim 43 wherein said magnetic assembly has an on-contact strength of at least about 0.5 pounds.

55. The form of claim 43 wherein said magnetic assembly has an on-contact strength of no more than about 20 pounds.

56. The form of claim 43 wherein said magnetic assembly has an on-contact strength of at least about 60 pounds.

57. The form of claim 43 wherein said magnetic assembly has an on-contact strength of at least about 85 pounds.

58. The form of claim 43 wherein said magnetic assembly has an on-contact strength of at least about 100 pounds.

59. The form of claim 43 wherein said magnetic assembly has an on-contact strength no greater than about 120 pounds.

60. The form of claim 43 wherein said magnetic assembly has an on-contact strength no greater than about 180 pounds.

61. The form of claim 43 wherein said magnetic assembly is a cup magnetic assembly comprising a circular cup serving as a pole piece.

62. The form of claim 61 wherein said magnetic assembly comprises a ring magnet positioned within said cup.

63. The form of claim 62 wherein said ring magnet is a ceramic magnet.

64. The form of claim 63 wherein said ceramic magnet is a strontium ferrite ring.

65. The form of claim 61 wherein said magnetic assembly comprises at least one neodymium magnet.

66. The form of claim 65 wherein said magnetic assembly comprises two neodymium radial arc magnets touching said ceramic magnet but spaced apart from said pole piece.

67. The form of claim 65 wherein said radial arc magnets are spaced apart from said pole piece at least about one-eighth inch.

68. The form of claim 61 wherein said circular cup comprises at least one flange attached thereto for embedding into the material of said form.

69. The form of claim 68 wherein said flange is attached to the bottom of said circular cup.

70. The form of claim 43 wherein said magnetic system comprises a disc of attracted material for mating with said magnetic assembly which presents a planar circular face.

71. The form of claim 43 wherein said attracted material is on said removable piece.

72. The form of claim 43 wherein said attracted material is on said form.

73. The form of claim 43 comprising a removable piece comprising said attracted material at one end and said magnetic assembly on the other end.

74. The form of claim 70 wherein said magnetic system comprises at least one mating pin on one of said magnetic assembly or said circular face, and a mating hole positioned to mate with said mating pin on the other of said magnetic assembly or said circular face.

75. The form of claim 70 wherein said magnetic system comprises at least one index pin on one of said magnetic assembly or said circular face, and an index hole positioned to mate with said index pin on the other of said magnetic assembly or said circular face.

76. The form of claim 75 wherein said magnetic system comprises a plurality of index holes positioned to mate with said index pin.

77. The form of claim 43 wherein said removable piece is selected from the group consisting of an arm, an upper arm, a lower arm, a hand, a leg, an upper leg, a lower leg, a foot, a head, a torso, a pelvis and a cap.

78. The form of claim 77 wherein said magnetic assembly has an on-contact strength of no more than about 20 pounds.

79. ~~A removable piece for a form~~ comprising a magnetic assembly having a depth-of-pull of at least about 240 gauss at a distance of one inch, positioned for mating with an attracted material on said form.

80. The removable piece of claim 79 wherein said magnetic assembly has an on-contact strength of between about 0.5 and about 180 pounds.

81. A method of assembling a form comprising attaching a removable piece of claim 79 to a form wherein said form comprises an attracted material positioned to mate with a magnetic assembly on said form.

82. A method for attaching a removable piece to a form or comprising placing a magnetic attachment system contained in the removable piece and/or form in approximate alignment, and allowing magnetic force to complete the mating.

83. The method of claim 82 wherein said form and said removable piece are placed at least about one inch apart.

84. The method of claim 82 wherein said form and said removable piece are placed at least about three-fourths inch apart.

85. The method of claim 82 wherein said form and said removable piece are placed at least about two-thirds inch apart.

86. The method of claim 82 wherein said form and said removable piece are placed at least about one-half inch apart.

87. The method of claim 82 wherein said form and said removable piece are placed more than about one-fourth inch apart.

88. A form having a removable piece attached thereto by a magnetic system comprising:

(a) a cup magnetic assembly comprising a circular cup serving as a pole piece, said magnetic assembly being positioned on said form or said removable piece; and

(b) an attracted material positioned on the other of said form or said removable piece so as to mate with said magnetic assembly.

89. The form of claim 88 wherein said circular cup comprises a ring magnet.

90. The form of claim 89. wherein said ring magnet is a strontium ferrite ring.

91. The form of claim 88 wherein said circular cup comprises at least one neodymium magnet.